



Research Article

Assessment of Four Polymerases for Low Volume, Fast PCR Amplification of STR Loci for DNA Reference Samples

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Abstract

The goal of this project was to evaluate several commercially available products for their suitability with fast PCR amplification of forensic STR loci using a previously validated low volume reaction (3µl) in a non-fast thermal cycler for single-source reference DNA samples. This project was the first step associated with developing multiple low volume (3-6µl), fast PCR reactions for several primer sets commonly used in the forensic community with the ultimate goal of reducing amplification time and cost, while still producing STR profiles of sufficient quality from single-source reference samples. Four products (AmpliQ Gold® Fast PCR Master Mix, KAPA2G™ Fast Multiplex PCR Kit, SpeedSTAR™ HS DNA Polymerase and Type-it Microsatellite PCR Kit) were evaluated and optimized for low volume (3µl) fast PCR on a 384-well Veriti® thermal cycler with the AmpFSTR® Identifiler® PCR Amplification Kit primer set, and resulted in amplification times of 43 min (KAPA2G) to 1 hr 19 min (AmpliQ Gold Fast). Two-step PCR cycling utilizing a combined annealing/extension step was successful with KAPA2G and Type-it fast PCR protocols, but not AmpliQ Gold Fast or SpeedSTAR. Once optimized protocols were established for each product, several comparison studies were conducted, including: 1) determination of optimal DNA input ranges (profiles were evaluated via sensitivity, reproducibility of peak height, inter- and intra-locus peak balance, stutter, pull-up, -A, specificity and background noise); 2) determination of stochastic thresholds; 3) precision; 4) stutter assessment; and 5) optimization checks to determine compatibility with automation

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Citation: Connon CC, LeFebvre AK, Benjamin RC (2016) Assessment of Four Polymerases for Low Volume, Fast PCR Amplification of STR Loci for DNA Reference Samples. J Forensic Leg Investig Sci 2: 009.

Received: March 10, 2016; **Accepted:** April 22, 2016; **Published:** May 15, 2016

and overall profile “pass” rate. In addition to profile quality, amplification time, reagent cost, and ease of PCR setup were also taken into account. Using all of these criteria, KAPA2G™ Fast Multiplex PCR Kit was selected as the prime candidate for future studies involving development of low volume, fast PCR protocols for several primer sets commonly used in the forensic community, as it demonstrated ~2 hr reduction (73%) in amplification time and a 92% first pass success rate for buccal swab samples.

Keywords: Fast PCR; Forensic DNA; Low volume amplification; 2-step PCR

Introduction

Fast PCR and/or direct PCR are fairly recent improvements from the late 2000s/early 2010s that can be utilized by the forensic DNA community to reduce processing time and/or costs for forensic-type and reference samples [1-10]. Reduced volume PCR amplification has been shown to improve sensitivity and efficiency [11], but the more reduced the total reaction volume becomes, the more intra-locus peak balance decreases, making extremely low volume reactions likely unsuitable for anything other than single-source reference samples. Cellmark Forensics successfully utilized low volume PCR reactions of 3-6µl for numerous primer sets commonly used within the forensic community in their databasing unit from 2008-2015. These low volume reactions were coupled with a PicoGreen® quantification detection system, and though not-human specific, this was acceptable by the FBI Quality Assurance Standards guidelines for reference samples in both casework and databasing laboratories because the system had been validated and proven to be reproducible and reliable [12, 13]. Using a PicoGreen® quantification method followed by low volume amplification, Cellmark's databasing unit achieved a first pass success of >90% for multiple primer sets and reference sample types (including buccal samples, which also contain bacterial DNA that contributes to a portion of the quantification value obtained) during the 7-year duration in which the above mentioned work flow was utilized.

In 2008, Vallone et al., demonstrated that fast PCR could be achieved using a non-fast thermal cycler - the GeneAmp® PCR System 9700 (9700; Applied Biosystems, Foster City, CA) - and the AmpFSTR® Identifiler® PCR Amplification Kit (Identifiler; Applied Biosystems) primer set with a 10µl PCR reaction in less than 36 min [8]. Using fast thermal cyclers, fast PCR has been achieved in as little as 19-26 min [1,2,5]. In general, fast PCR profiles have often suffered from low level artifacts, increased n-4 stutter percentage and incomplete adenylation (-A) [1,2,5,8-10].

More recently, rapid DNA testing has been achieved in less than two hours from start to finish using a single instrument, and has demonstrated its suitability for investigative leads when time is a crucial factor [14,15], though it is not a cost effective means of testing for high-throughput laboratories. For high-throughput laboratories, time and cost effectiveness are critical, and often, the means to achieving a reduction in processing time includes added costs (e.g., use of fast thermal cyclers and fast polymerases).

This paper focuses on achieving fast PCR for low volume reactions (e.g., 3µl) without increasing costs, while maintaining high

quality STR profiles. A standard, non-fast thermal cycler was utilized for PCR, rather than more expensive fast thermal cycler alternatives. Additionally, to offset added reagent costs associated with utilizing fast polymerases, extremely reduced amplification volumes (3µl) were assessed, which would not be suitable for direct amplification. Four commercially available products were assessed for fast PCR suitability with the Identifiler primer set using a 3µl reaction carried out on a 384-well Veriti® (Veriti; Applied Biosystems) thermal cycler: AmpliTaq Gold® Fast PCR Master Mix (AmpliTaq Gold Fast; Applied Biosystems), KAPA2G™ Fast Multiplex PCR Kit (KAPA2G; Kapa Biosystems Inc., Woburn, MA), SpeedSTAR™ HS DNA Polymerase (SpeedSTAR; Takara Bio Inc., Shiga, Japan) and Type-it Microsatellite PCR Kit (Type-it; QIAGEN, Valencia, CA). Selection of these products was based on a variety of criteria, including low cost, being a non-template adenylator, and discussions with manufacturers to identify which of their products had a high potential to perform fast PCR multiplexing, as well as some previous studies on fast PCR [1,2,5,8]. All of these products are (or contain) fast polymerases, but Type-it was not specifically designed for fast PCR. The Identifiler primer set consists of 15 STR loci and a sex marker (Amelogenin), therefore the products chosen would also have to be able to perform under multiplexing conditions. However, only KAPA2G and Type-it were specifically designed for multiplexing. Thus, of the products chosen for evaluation, one was developed for fast PCR and multiplexing (KAPA2G), two for fast PCR but not multiplexing (AmpliTaq Gold Fast and SpeedSTAR), and one for multiplexing but not fast PCR (Type-it, although it contains HotStarTaq® Plus DNA polymerase, which is a fast polymerase).

The prospect of coupling fast PCR with low volume reactions would be of tremendous benefit for the processing of single-source DNA reference samples via a significant decrease in processing time, thereby allowing a substantial increase in sample throughput. Furthermore, the goal was to accomplish these process improvements without incurring additional reagent or equipment costs and while maintaining high STR profile quality. Additionally, a substantial cost savings would be realized for those laboratories that are currently using full or half reactions for their reference samples.

Materials and Methods

This study began with the optimization of low volume (3µl), fast PCR protocols for each of the four products evaluated - AmpliTaq Gold Fast, KAPA2G, SpeedSTAR, and Type-it - with the Identifiler primer set to amplify buccal swab samples on a Veriti (non-fast) thermal cycler. Following optimization of each product, a thorough comparison study was conducted between these four protocols and that of the previously validated 3µl “standard” (i.e., non-fast PCR) Identifiler amplification protocol utilized by Cellmark Forensics to determine which low volume, fast PCR protocol (if any) offered process improvements via a decrease in amplification time without compromising STR profile quality. It should be noted that the initial optimization of each product was based on amplification of DNA from two individuals (processed in triplicate), and then the comparison study included testing DNA from an additional 25 individuals. These studies are discussed in more detail below.

For all studies, buccal swab cuttings (~¼ swab) were obtained from a total of 27 individuals and were extracted (quarter reaction with a minimum of a one hour incubation at 56°C) using the ChargeSwitch® Forensic DNA Purification Kit (ChargeSwitch; Applied Biosystems) [16] on a BioSprint 96 (QIAGEN) or KingFisher® 96 (Thermo

Scientific, Vantaa, Finland). Samples were then quantified using the Quant-iT™ PicoGreen® dsDNA Quantitation Kit coupled with the Quant-iT™ PicoGreen® dsDNA Quantitation Reagent (PicoGreen; Applied Biosystems) and a FLUOstar microplate reader (BMG LABTECH, Ortenberg, Germany), followed by a pre-amplification dilution to normalize samples for amplification. Amplification is discussed in more detail below (Table 1 includes reaction composition). Following amplification, amplification product was diluted by the addition of 4µl sterile water to the entire 3µl amplification product reactions. One microliter of diluted amplification product was combined with 10µl of a formamide/size standard mixture (10µl formamide and 0.2µl GeneScan™ 500 LIZ™ [LIZ; Applied Biosystems]) for each sample or allelic ladder. Prepared amplification product was detected using a 3130xl Genetic Analyzer (3130xl; Applied Biosystems) equipped with POP-4® (POP-4; Applied Biosystems) and a 36cm array using a 3kV, 7sec injection. All profiles were analyzed with GeneMapper™ ID v3.2 software using a 75rfu threshold. Specific analysis is discussed below. Any tests for statistical significance were performed using a 5% significance level.

AmpliTaq Gold Fast	KAPA2G	SpeedSTAR	Type-it	Standard Identifiler
1.5µl AmpliTaq Gold® Fast PCR Master Mix (2X)	1.5µl KAPA2G™ Fast Multiplex Mix	0.3µl 10X Fast Buffer I	1.5µl Type-it Multiplex PCR Master Mix	1.145µl PCR Reaction Mix
0.6µl Identifiler Primers	0.6µl Identifiler Primers	0.24µl dNTPs	0.6µl Identifiler Primers	0.055µl AmpliTaq Gold
0.9µl DNA Template	0.9µl DNA Template	0.015µl SpeedSTAR™ HS	0.9µl DNA Template	0.6µl Identifiler Primers
		0.6µl Identifiler Primers		0.9µl DNA Template
		0.9µl DNA Template		

Table 1: Fast PCR Reaction Compositions Compared to Standard PCR.

Reaction composition was based on established Identifiler 3µl amplifications (using standard PCR) at Cellmark Forensics, as well as manufacturer recommendations, including a 20% final concentration of the Identifiler primer set.

Optimization of Low Volume, Fast PCR Protocols

When possible, 2-step PCR cycles (combined annealing/extension steps) were utilized to aid in reducing amplification, as long as STR profile quality was still acceptable. Desired criteria for STR profiles included: the generation of full STR profiles free of oversaturation, -A (incomplete non-template adenylation), and non-specific amplification (NSA) products; average peak heights of 750-1500rfu; average peak height ratios (PHR) of >85%; minimal occurrences of PHR <50% (but preferably no occurrences); and inter-locus balance of ~0.35 or less (as measured via the coefficient of variation of locus peak height to the profile's total sum of peak height ratios). Additionally, percent stutter and percent pull-up had to be below 20% of the true allele; actual number of occurrences of stutter, pull-up and elevated baseline were qualitatively assessed during fast PCR protocol development/optimization, but were quantitatively assessed during protocol comparison. Optimization of each product is discussed below.

AmpliTaq Gold® Fast PCR Master Mix: For all studies, two samples (one from two donors) were amplified using ~0.25ng, 0.50ng and 0.75ng DNA, each in triplicate (unless otherwise indicated), with appropriate controls. To eliminate -A, final extension times of 1min, 5min, 10min and 13min were evaluated. Primer specificity was

PCR Step	AmpliTaq Gold Fast	KAPA2G	SpeedSTAR	Type-it	Standard Identifier
Polymerase Activation	95°C 10min	95°C 1min	95°C 1min	95°C 5min	95°C 11min
26 Cycles of: Denaturation Annealing Extension	96°C 10sec 61°C 45sec 68°C 45sec	95°C 5sec 61°C 40sec	98°C 5sec 61°C 25sec 72°C 20sec	96°C 30sec 59°C 1min 15sec	94°C 1min 59°C 1min 72°C 1min
Final Extension	72°C 13min	72°C 10min	72°C 13min	72°C 10min	60°C 60min
Hold	25°C	25°C	25°C	25°C	4°C
Total Time	1hr 19min	43min	49min	1hr 14min	2hr 42min
Time Saved	1hr 23min (51%)	1hr 59min (73%)	1hr 53min (70%)	1hr 28min (54%)	-
Added Cost	\$0.10	\$0.06	\$0.06	\$0.13	-

Table 2: Fast PCR Thermal Cycling Parameters Compared to Standard PCR.

Thermal cycling parameters for each of the four fast PCR protocols for Identifier are compared to the standard parameters for 3µl amplifications (established at Cellmark Forensics). There is a \$17.09 (88%) per reaction cost savings by reducing reaction volume from 25µl to 3µl, thus offsetting the “additional” cost of any of the reagents tested when the lower reaction volume is used.

evaluated through the use of 59°C, 61°C and 63°C annealing temperatures. Improvements to amplification efficiency (i.e., increased peak height, reduced allelic dropout, improve inter-locus balance and elimination of PHR <50%) were evaluated by using 2-step PCR cycling (combined annealing-extension steps of 40sec, 50sec, 1min and 2min), 3-step PCR cycling (15sec, 30sec, 45sec and 1min annealing; 30sec, 45sec and 1min extension) and longer denaturation time (5sec, 10sec, 15sec, 20sec and 1min). Due to some unexpected difficulties, this product was also evaluated using standard Identifier amplification thermal cycling parameters (Table 2). In an effort to reduce total amplification time, shorter activation times (1min, 3min and 10min) were also evaluated. A 25°C final hold was also evaluated in comparison to a 4°C hold (using ~0.75ng DNA in triplicate from two samples). See Table 3 for specific amplification parameters tested.

KAPA2G™ Fast Multiplex PCR Kit: For all studies, anywhere from one (in triplicate) to 24 samples (all from different donors) were amplified using ~0.25-1.25ng DNA (in ~0.25ng increments), with appropriate controls. In an effort to eliminate -A, final extension times of 1min, 2min, 3min, 4min, 5min and 10min were evaluated. Primer specificity was evaluated through the use of 59°C, 61°C and 63°C annealing temperatures. Various means of reducing total amplification time were investigated through the use of 2-step PCR cycling (combined annealing-extension steps of 30sec, 35sec and 40sec), shorter denaturation time (5sec, 10sec and 15sec) and shorter activation time (1min, 2min and 3min). Note that the optimization of this product included testing of a larger sample size (up to n=24) than the other three products because it was the first product to assess final extension times and resulting -A. See Table 4 for specific amplification parameters tested.

SpeedSTAR™ HS DNA Polymerase: For all studies, two samples (one from two donors) were amplified using ~0.25ng, 0.50ng and 0.75ng DNA, each in triplicate (unless otherwise indicated), with appropriate controls. Primer specificity was evaluated through the use of 59°C, 61°C and 63°C annealing temperatures. Improvements to amplification efficiency (i.e., improved inter-locus balance and elimination of PHR <50%) were evaluated by using 2-step PCR cycling (5sec and 10sec denaturation; 25sec, 30sec, 40sec, 50sec and 1min combined annealing-extension) versus 3-step PCR cycling (15sec, 20sec and 25sec annealing; 10sec and 20sec extension). Later indications of -A were assessed through longer final extension times (1min, 10min and 13min). See Table 5 for specific amplification parameters tested.

Type-it® Microsatellite PCR Kit: For all studies, two samples (one from two donors) were amplified using ~0.25ng, 0.50ng and 0.75ng DNA, each in triplicate (unless otherwise indicated), along with controls. Improvements to amplification efficiency (i.e., obtain complete, balanced profiles) were evaluated by using longer times for each of the PCR steps compared to those initially evaluated, including 2-step PCR cycling (combined annealing-extension steps of 55sec, 1min 5sec and 1min 15sec) versus 3-step PCR cycling (45sec, annealing; 30sec extension) and denaturation times of 10sec, 20sec and 30sec. In an effort to reduce total amplification time, shorter activation times (1min, 2min and 5min) were also evaluated. See Table 6 for specific amplification parameters tested.

Comparison of Four Low Volume, Fast PCR Protocols to Low Volume, Standard PCR

Following fast PCR protocol optimizations, performance of and STR profile quality generated by each of the four developed fast PCR protocols were compared to each other and to that of amplification of Identifier (3µl reaction) using its “standard” PCR conditions. In this paper, “standard” PCR refers to the use of standard reagents and thermal cycling parameters as recommended by the manufacturer, with appropriate modifications to compensate for a 3µl, rather than standard 25µl, reaction (i.e., proportional reduction of reagent volumes and a decrease from 28 to 26 PCR cycles). Tables 1 and 2 for reaction composition and thermal cycling parameters.

The four fast PCR protocols were compared to each other and to standard Identifier amplification with regard to amplification time, fast PCR reagent cost and overall performance. PCR performance was evaluated based on optimal DNA input ranges (determined by sensitivity, reproducibility, inter-locus balance, intra-locus balance, stutter, pull-up, -A, non-specific amplification and baseline noise), stochastic threshold, precision of allele sizing, stutter and an optimization check consisting of 25 samples. Each of these analyses is discussed in more detail below.

Determination of the optimal DNA input ranges: Determination of each amplification’s optimal DNA input range was multifaceted and was based upon two serial dilutions of ten dilutions each that were amplified in triplicate. One sample was serially diluted such that 5.86x10⁻³ng to 3.00ng of DNA was amplified, while the other was diluted such that 1.95x10⁻³ng to 1.00ng of DNA was amplified. This data set was used to assess sensitivity, reproducibility

	3-Step PCR			2-Step PCR				
PCR Step	Final Extension	Primer Annealing	Denaturation & Annealing/Extension	Denaturation	Initial Activation	Final Hold	Annealing/Extension	Denaturation
Polymerase Activation	95°C 10min	95°C 10min	95°C 10min	95°C 10min	95°C 1, 3, 10min	95°C 10min	95°C 10min	95°C 10min
26 Cycles of: Denaturation Annealing Extension	96°C 5sec 59°C 10sec 68°C 10sec	96°C 5sec 59, 61, 63°C 30sec	96°C 5, 10sec 61°C 40, 50, 60sec	96°C 15, 20sec 61°C 1min	96°C 10sec 61°C 1min	96°C 10sec 61°C 1min	96°C 10sec 61°C 1, 2min	96°C 10sec, 1min 61°C 2min
Final Extension	72°C 1, 5, 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10min
Hold	4°C	4°C	4°C	4°C	4°C	4, 25°C	25°C	25°C
Total Time	35, 39, 44min	58, 57, 56min	52min, 54min, 56min, 58min, 1hr 1min, 1hr 3min	1hr 5min, 1hr 7min	54min, 55min, 1hr 3min	1hr 3min	1hr 29min	1hr 29min, 1hr 51min
	3-Step PCR							
PCR Step	Standard PCR	Annealing & Extension	Denaturation	Annealing	Extension	Final Extension	Final	
Polymerase Activation	95°C 11min	95°C 10min	95°C 10min	95°C 10min	95°C 10min	95°C 10min	95°C 10min	
26 Cycles of: Denaturation Annealing Extension	94°C 1min 59°C 1min 72°C 1min	96°C 1min 61°C 1min 68, 72°C 1min	96°C 10sec, 1min 61°C 1min 68°C 1min	96°C 10sec 61°C 15, 30, 45, 60sec 68°C 1min	96°C 10sec 61°C 45sec 68°C 30, 45, 60sec	96°C 10sec 61°C 45sec 68°C 45sec	96°C 10sec 61°C 45sec 68°C 45sec	
Final Extension	60°C 60min	72°C 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10, 13min	72°C 13min	
Hold	4°C	25°C	25°C	25°C	25°C	25°C	25°C	
Total Time	2hr 42min	1hr 51min	1hr 29min	1hr 10min, 1hr 16min, 1hr 23min, 1hr 29min	1hr 10min, 1hr 16min, 1hr 23min	1hr 16min, 1hr 19min	1hr 19min	
Total Time	2hr 42min	1hr 51min	1hr 29min	1hr 10min, 1hr 16min, 1hr 23min, 1hr 29min	1hr 10min, 1hr 16min, 1hr 23min	1hr 16min, 1hr 19min	1hr 19min	

Table 3: Thermal Cycling Parameters for 3µl Identifier Fast PCR Development with AmpliTaq Gold Fast.

The PCR step under evaluation is listed at the top of each column. Each of the thermal cycling parameters was assessed using a 384-well Veriti thermal cycler. PHR <50% were problematic and resulted testing of more parameters.

of peak height, inter- and intra-locus balance, and assess the presence of other amplification artifacts, like stutter, pull-up, -A, NSA, and baseline noise. An optimal DNA input range was selected for each amplification method using the criteria below. Optimal ranges did not have to exhibit perfection for all criteria, but needed to exhibit near-acceptable to acceptable levels for all, with sensitivity and intra-locus peak balance (measured through peak height ratios of heterozygous loci) carrying the most weight.

Sensitivity range was a key component for the determination of DNA input range; this was defined as the lowest DNA input amount from which full profiles were obtained from the majority of the samples, through the highest DNA input from which full profiles were obtained from the majority of the samples, using a 75rfu threshold. Full profiles had to be obtained at each of the DNA inputs throughout the entire sensitivity range. Unless otherwise noted, all additional analyses for the determination of the optimal DNA input range only utilized data from within the sensitivity range.

Reproducibility of allele peak height was assessed using triplicate amplifications at each DNA input amount via calculating the average, standard deviation and coefficient of variation (CV) for each allele's peak height. Coefficient of variation for the allele peak heights was then averaged per DNA input amount. Average CVs of ≤0.350 were indicative of the desired level of reproducibility.

Overall locus-to-locus balance, regardless of locus size, was assessed by calculating the sum of each locus'

peak height divided by the profile's total sum of peak heights to obtain each locus' locus:profile peak height ratio (or locus peak height to total sum of peak heights, LPH:TPH). Then, the coefficient of variation for each profile's LPH:TPH was calculated and averaged for each template amount. Although there are no known guidelines regarding acceptable levels of LPH:TPH CV values, CV averages of ≤0.350 were targeted during the development of each fast PCR method based on inter-locus balance obtained using standard Identifier amplifications (3µl reaction volume).

Intra-locus balance was assessed by calculating peak height ratios at heterozygous loci; these were averaged at each of the DNA input amounts, and additionally, average instances of PHR <50% per profile were calculated. It should be noted that these fast PCR procedures were being developed for use with single source, reference samples, therefore PHR tolerances of 50% are acceptable, compared to the traditional 60% that is typically utilized for casework samples to help identify mixtures [17].

Stutter (n-4, n+4, n-8), pull-up, -A, non-specific amplification (NSA) and baseline noise were also assessed as part of the DNA input range determination. Only the peaks that were actually called using GeneMapper® ID were included in these analyses; locus specific stutter filters as defined within the software were used, but no other filters were applied. For each stutter, pull-up or -A peak detected, its peak height was divided by the peak height of the true allele from which it originated in order

PCR Step	3-Step PCR		2-Step PCR				
	Final Extension	Primer Annealing	Denaturation	Annealing/Extension	Initial Activation	Final Extension	Final
Polymerase Activation	95°C 3min	95°C 3min	95°C 3min	95°C 3min	95°C 1, 2, 3min	95°C 1min	95°C 1min
26 Cycles of: Denaturation Annealing Extension	95°C 15sec 59°C 30sec 72°C 30sec	95°C 15sec 59, 61, 63°C 30sec	95°C 5, 10, 15sec 61°C 30sec	95°C 5sec 61°C 30, 35, 40sec	95°C 5sec 61°C 40sec	95°C 5sec 61°C 40sec	95°C 5sec 61°C 40sec
Final Extension	72°C 1, 2, 5min	72°C 5min	72°C 5min	72°C 5min	72°C 5min	72°C 3, 4, 5, 10min	72°C 10min
Hold	25°C	25°C	25°C	25°C	25°C	25°C	25°C
Total Time	50, 51, 54min	41, 40, 39min	36, 38, 40min	36, 38, 40min	38, 39, 40min	36, 37, 38, 43min	43min

Table 4: Thermal Cycling Parameters for 3µl Identifier Fast PCR Development with KAPA2G.

The PCR step under evaluation is listed at the top of each column. Each of the thermal cycling parameters was assessed using a 384-well Veriti thermal cycler.

PCR Step	2-Step PCR		
	Primer Annealing	Annealing/Extension	Denaturation & Annealing/Extension
Polymerase Activation	95°C 1min	95°C 1min	95°C 1min
26 Cycles of: Denaturation Annealing Extension	95°C 5sec 59, 61, 63°C 25sec	95°C 5sec 63°C 25, 30, 40sec	95°C 5, 10sec 63°C 25, 30, 40, 50, 60sec
Final Extension	72°C 1min	72°C 1min	72°C 1min
Hold	25°C	25°C	25°C
Total Time	28, 27min ^a	28, 29, 38min	28-49min

PCR Step	3-Step PCR					
	Primer Annealing	Extension	Annealing	Final Extension	Primer Annealing	Final
Polymerase Activation	95°C 1min	95°C 1min	95°C 1min	95°C 1min	95°C 1min	95°C 1min
26 Cycles of: Denaturation Annealing Extension	98°C 5sec 59, 61, 63°C 15sec 72°C 10sec	98°C 5sec 59°C 15sec 72°C 10, 20sec	98°C 5sec 59°C 15, 20, 25sec 72°C 20sec	98°C 5sec 59°C 25sec 72°C 20sec	98°C 5sec 59, 61, 63°C 25sec 72°C 20sec	98°C 5sec 61°C 25sec 72°C 20sec
Final Extension	72°C 1min	72°C 1min	72°C 1min	72°C 1, 10, 13min	72°C 13min	72°C 13min
Hold	25°C	25°C	25°C	25°C	25°C	25°C
Total Time	29, 28min ^a	29, 33min	33, 38min	38, 47, 50min	50, 49, 48min	49min

Table 5: Thermal Cycling Parameters for 3µl Identifier Fast PCR Development with SpeedSTAR.

The PCR step under evaluation is listed at the top of each column. Each of the thermal cycling parameters was assessed using a 384-well Veriti thermal cycler. For 2-step PCR cycles, the manufacturer recommends a denaturation temperature of 95°C, but 98°C for 3-step cycling.

^aFor 61°C and 63°C protocols.

to calculate the percentage of that peak (defined as “percent stutter”, “percent pull-up” or “percent -A”, respectively). These values were averaged for each template amount assessed. Additionally, average instances of stutter, pull-up, -A, NSA and baseline peaks per profile were also calculated. At times it was difficult to differentiate between low-level NSA and elevated baseline, given that all profiles assessed originated from only two individuals.

Stochastic threshold: The stochastic assessment utilized the lowest DNA input amount from the sensitivity range down to the highest DNA input amount in which complete dropout consistently occurred. Data were utilized from the above DNA input range study, and ranges used for each protocol varied due the protocol’s performance with respect to sensitivity. All profiles were reanalyzed using the laboratory’s limit of detection (25rfu) and examined for extreme dropout probability [18] by counting the number of dropout instances where the surviving allele of a heterozygote locus is higher than the limit of detection. Then, using various potential stochastic thresholds, the number of dropout occurrences was calculated and graphed against each potential threshold to determine an acceptable stochastic threshold in which zero occurrences of dropout occurred.

Precision: Precision of allele sizing was assessed via 9947A amplification controls loaded in triplicate within a single injection on a detection plate (capillaries 6, 9 and 14), along with an Identifier allelic ladder. This set was injected three times to account for intra- and inter-injection precision (n=9 for each of the 26 alleles in 9947A). Assessment criteria was based upon that described by Applied Biosystems - standard deviation of allele sizing must be <0.15 [19].

Stutter assessment: In addition to the limited stutter assessment that was performed on called stutter peaks from the sensitivity range data, a more in depth assessment of stutter was performed on the optimal DNA input range, the 25 optimization check samples (see below) and all 9947A positive amplification controls. For this analysis, stutter filters were not applied during GeneMapper® ID analysis, thereby allowing the detection of all peaks (including stutter) that occurred using a 25rfu threshold. Average percent stutter was calculated for n-4, n+4 and n-8 stutter for each locus and amplification method. Any stutter peak that overlapped with a true allele was excluded from this analysis, as were overlapping n-4 and n+4 peaks. If an n±4 peak from

PCR Step	3-Step PCR		2-Step PCR			
	Longer Cycles	Longer Cycles	Initial Activation	Denaturation	Annealing/ Extension	Final
Polymerase Activation	95°C 5min	95°C 5min	95°C 1, 2, 5min	95°C 5min	95°C 5min	95°C 5min
26 Cycles of: Denaturation Annealing Extension	95°C 30sec 59°C 45sec 72°C 30sec	95°C 30sec 59°C 1min 15sec	95°C 30sec 59°C 1min 15sec	95°C 10, 20, 30sec 59°C 1min 15sec	95°C 30sec 59°C 55sec, 1min 5sec, 1min 15sec	96°C 30sec 59°C 1min 15sec
Final Extension	72°C 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10min	72°C 10min
Hold	25°C	25°C	25°C	25°C	25°C	25°C
Total Time	1hr 13min	1hr 14min	1hr 9min, 1hr 10min, 1hr 14min	1hr 5min, 1hr 9min, 1hr 14min	1hr 5min, 1hr 9min, 1hr 14min	1hr 14min

Table 6: Thermal Cycling Parameters for 3µl Identifiler Fast PCR Development with Type-it.

The PCR step under evaluation is listed at the top of each column. Each of the thermal cycling parameters was assessed using a 384-well Veriti thermal cycler.

the first allele overlapped with an n-8 peak from the second allele, it was averaged with n±4 stutter only, not n-8. Stutter peaks coinciding with pull-up from another dye channel were also excluded.

Optimization check: Profiles obtained from 25 different samples (all difference donors) served as a small optimization check to assist with selecting the best fast PCR protocol. Since development of two of the fast PCR protocols (AmpliTaq Gold Fast and SpeedSTAR) experienced significant problems obtaining PHR consistently above 50% and there was some evidence that PHR <50% were associated with large amplicon-sized loci and/or large allele separation (i.e., most notably for AmpliTaq Gold Fast and the sample exhibiting the largest allele difference [24 bases], which happened to be at a large amplicon locus [D18S51]), individuals were selected with varying degrees of allele separation (differing by up to nine alleles, or 36 bases) at D18S51 and other large sized loci (e.g., D2S1338 and FGA). Thus, in addition to assessing PHR as discussed above for the optimal DNA input range determination, it was also assessed for signs of greater intra-locus imbalance due to the magnitude of allele separation and/or locus itself. Additionally, these profiles were assessed for allele concordance, profile completeness (percent full profiles and average percent alleles detected per sample), inter-locus balance (as discussed above) and first pass success rates. First pass success rate was defined as the percentage of passing profiles obtained during the first round of testing (i.e., without re-extraction, re-amplification, re-injection, etc.). Passing profiles must have all alleles detected at or above threshold, all PHR ≥50%, no called stutter peaks >20%, no called pull-up peaks >20% and no -A; see Table 7 for a complete list of guidelines.

Results and Discussion

Optimization of low volume, fast PCR protocols

In general, some expected trends were seen for all data sets. As denaturation, annealing, and/or extension time decreased too much, peak height, inter- or intra-locus balance decreased, while allelic dropout increased. Typically, one annealing temperature (59°C, 61°C, or 63°C) exhibited superior profile quality over the others, which were often subject to decreased peak height, increased peak imbalance, dropout, and/or increased formation of NSA products. Lastly, -A expectedly decreased as final extension time increased. The use of 2-step PCR cycling was not advantageous over traditional 3-step cycling for all products. See Table 2 for a summary of the optimized PCR thermal cycling parameters for each product.

AmpliTaq Gold Fast PCR Master Mix: For this product, low PHR (<50%) was a continued problem and ultimately was remedied by a relatively long PCR cycle (10sec denaturation, 45sec annealing, and

45sec extension) compared to some of the other products. Furthermore, poor PHR also prevented the use of a 2-step PCR cycle. Final extension was a little longer than some of the other protocols (13min) in order to prevent -A, which still formed on occasion using a 10min final extension. The total run time for PCR on the Veriti was 1hr 19min - a 51% reduction from that of standard Identifiler using a 3µl reaction. Based on the data that utilized the optimized protocol (n=18), full profiles were obtained from all samples (0.25-0.75ng) with an average peak height of 891rfu, an average PHR of 83.6%, 17% of samples (limited to 0.25ng) exhibiting one or two PHR <50%, an average LPH:TPH CV value of 0.268 and no -A or NSA.

KAPA2G™ Fast Multiplex PCR Kit: This product performed well from the start with the 3µl Identifiler amplification. The main obstacle to overcome using KAPA2G was the presence of -A, which was remedied by a 10min final extension. The next goal was to reduce overall amplification time without compromising STR profile quality. Ultimately, a 2-step PCR cycle with combined annealing/extension at 61°C was selected, which had a total run time of 43min - a 73% reduction from standard Identifiler using a 3µl reaction. Based on the data that utilized the optimized protocol (n=24), full profiles were obtained from all samples with an average peak height of 821rfu, an average PHR of 86.8%, 4% of samples exhibiting a single PHR <50%, an average LPH:TPH CV value of 0.294 and no -A or NSA.

SpeedSTAR™ HS DNA Polymerase: Like AmpliTaq Gold Fast, SpeedSTAR also suffered from low PHR (<50%) and ultimately, profiles could not always be obtained with all PHR >50%. A longer denaturation time was attempted, as suggested by Giese et al., [2] and Walsh et al., [20], as were a 3-step PCR cycle (which helped to remedy low PHR with AmpliTaq Gold) and longer annealing/extension times (which was helpful with KAPA2G), but none of these, or other potential solutions, resolved the frequently low PHR. Similar to AmpliTaq Gold Fast as well, -A was not always prevented using a 10min final extension, so 13min was utilized. Comparatively, this optimized protocol was among the fastest - at 49min (a70% reduction compared to standard 3µl Identifiler) - and easily yielded full profiles well above analysis threshold (75rfu). Based on the data that utilized the optimized protocol (n=18), full profiles were obtained from all samples (0.25-0.75ng) with an average peak height of 1195rfu, an average PHR of 83.6%, 6% of samples (limited to 0.25ng) exhibiting a single PHR <50%, an average LPH:TPH CV value of 0.325 and no -A or NSA.

Type-it® Microsatellite PCR Kit: Unlike AmpliTaq Gold and SpeedSTAR, the Type-it kit exhibited better PHR using a 2-step PCR cycle compared to a 3-step, but it was very difficult to reduce

Criteria	Pass	Fail
% Alleles Detected ^a	100%, no signs of mixture	<100%
PHR at all heterozygous loci	≥%05	<50% at any locus
Pull-up	≤%02	>20%
Stutter (n-4, n+4)	≤%02	>20%
Stutter (n-8)	Occurrences at ≤3 loci	>2 occurrences (≤5%) or any occurrence >5%
Trialleles and microvariants ^b	None	Any occurrence
-A	None	Any occurrence
+A	None	Any occurrence
Elevated Baseline	Occurrences at ≤3 loci	Occurrences at >3 loci
Non-specific Amplification	None	Any occurrence
Oversaturation	≤2 oversaturated peaks	>2 oversaturated peaks
Migration	All allele calls correct	Any occurrence of poor migration ^c
Injection Failure	None	Any occurrence
Loss of Resolution ^d	None	Any occurrence
Spikes	≤1 occurrence ^e	>1 occurrence ^f

Table 7: First Pass Analysis Guidelines.

"Occurrence" relates to a detected peak that is called using GeneMapper® ID.

^aAt a 75rfu threshold

^bMust be reprocessed to confirm; however, given that all samples that were tested either originated from a known source or were also processed using a current procedure for comparison purposes, these would only fail if non-concordant with the known profile or profile obtained from the current process

^cThat results in OL or miscalled allele(s)

^dPoor ILS or unresolved peaks

^eOkay if in multiple dye channels but occur at the same base size

^fAt different base sizes

amplification time because most attempts to reduce denaturation or combined anneal/extension either resulted in abundant allelic dropout and reduced peak height, or an increase in inter-locus imbalance. Thus, the optimized protocol was longer than hoped, at 1hr 14min - a 54% reduction in amplification time compared to standard 3µl Identifiler reactions. Based on the data that utilized the optimized protocol (n=18), full profiles were obtained from all samples (0.25-0.75ng) with an average peak height of 1209rfu, an average PHR of 84.0%, 6% of samples (limited to 0.25ng) exhibiting a single PHR <50%, an average LPH:TPH CV value of 0.329 and no -A or NSA.

Comparison of four low volume, fast PCR Protocols to low volume, standard PCR

The four fast PCR protocols that were developed with the Identifiler primer set were compared to each other and to standard Identifiler amplification using 3µl reactions.

Determination of the optimal DNA input ranges: The optimal DNA input range was determined for each of the five amplification protocols (Figure 1) based on the analyses below. The largest optimal range (0.250-1.50ng) was obtained from standard Identifiler reactions and fast PCR using KAPA2G. Though the fast PCR protocols using SpeedSTAR and Type-it were superior to the other methods with

regard to sensitivity (full profiles were obtained from 0.125-3.00ng), SpeedSTAR was unable to generate profiles without PHR <50% using 0.250ng DNA.

For all five data sets, >99% of alleles were detected and 100% full profiles were obtained when ≥0.250ng DNA was amplified, except for a single allele below threshold using KAPA2G with 0.375ng DNA (Figure 2). This range is wider than that observed by Vallone et al. (0.4-1.0ng DNA) using 10µl fast PCR reactions consisting of a combination of PyroStart (Fermentas, Glen Burnie, MD) and SpeedSTAR polymerases [8], but lower than that observed by Foster and Laurin (0.125-2.0ng DNA) using 15µl fast PCR reactions with the SpeedSTAR polymerase [1].

Allele peak height and balance is summarized in Figure 3. As expected, average allele peak height increased as DNA input increased and tended to be higher using SpeedSTAR and Type-it compared to the other three methods. Reproducibility of peak height was measured via average CV per DNA input, which was ≤0.350 when ≥0.250ng DNA was amplified using each of the four fast PCR protocols, but was often >0.350 using standard Identifiler amplification, indicating less reproducibility using standard amplification compared to fast.

None of the five methods tested were able to consistently result in the desired level of general inter-locus balance (CV of LPH:TPH ≤0.350), but balance for each of the fast PCR methods was about as good as or better than standard PCR when ≥0.250ng DNA was amplified (Figure 3). It should be noted that CV increased to undesirable levels for all methods when 3.00ng was amplified.

Intra-locus balance was measured via average heterozygote peak height ratios, which expectedly increased as DNA input increased (Figure 3). Instances of PHR <50% tended to occur when ≤0.188ng DNA was amplified for any of the five PCR methods and rarely occurred with higher DNA inputs.

Of the various artifacts that were observed above threshold, stutter (n-4) was the most prevalent (Figure 4) for all methods. Average percent stutter ranged from 9.7-17% and did not differ much based on DNA input. Instances of stutter increased as DNA input increased, tending to be more prevalent using AmpliTaq Gold Fast and SpeedSTAR, but never occurring using standard PCR with <3.00ng DNA. The lack of called stutter peaks for standard Identifiler amplification was likely due to the fact that the stutter filters in GeneMapper® ID were specifically set for that method. Nonetheless, higher percent stutter peaks did form using all of the fast PCR protocols compared to standard PCR. Unacceptably high stutter peaks (>20%) occurred occasionally, but were limited to profiles obtained with AmpliTaq Gold Fast or SpeedSTAR. Other forms of stutter (n+4 and n-8) did occur, but these peaks were not above analysis threshold, except for a single n-8 stutter peak obtained using SpeedSTAR and 3.00ng DNA (data not shown).

Pull-up peaks were the next most abundant artifact that were detected above threshold, but were nearly always limited to amplification of ≥1.00ng DNA. Pull-up was more frequent for SpeedSTAR and Type-it, which also had higher percent pull-up than the other methods. These two methods were also the only ones to generate profiles with unacceptably high pull-up (percent pull-up >20%), but this was limited to amplification of 3.00ng DNA. This was likely associated with the higher average peak heights obtained using

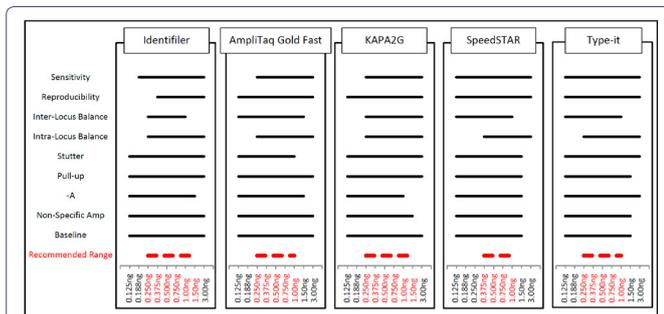


Figure 1: Optimal DNA Input Ranges for Standard Identifier and Four Fast PCR Protocols.

An optimal range (red) was determined for each amplification using the Identifier primer set based upon the evaluated criteria (n=3 samples per DNA input). As a reminder, optimal ranges did not have to exhibit "perfection" for all criteria tested, but the most weight was placed on sensitivity and intra-locus balance. For example, standard Identifier demonstrated less than ideal reproducibility and inter-locus balance at 0.250ng and 1.50ng, respectively, but this was not enough to warrant the exclusion of those inputs from its optimal range.

SpeedSTAR and Type-it. Other artifacts included -A, possible low-level non-specific amplification peaks and elevated baseline, but these were infrequent and tended to be limited to amplification of 3.00ng DNA.

Stochastic threshold: Stochastic thresholds were determined for each fast PCR method in order to identify a threshold at which heterozygous loci would not be mistaken for homozygous in the event of allelic drop out; these were compared to that of standard PCR (Figure 5). Fast PCR stochastic thresholds ranged from 75rfu (KAPA2G) to 165rfu (AmpliQ Gold Fast), compared to 100rfu for

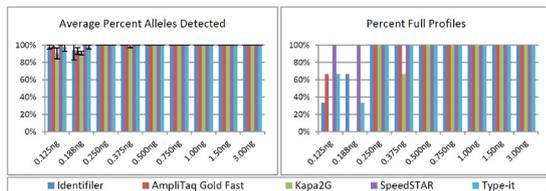


Figure 2: Sensitivity of Standard Identifier and Four Fast PCR Protocols.

Sensitivity is displayed as percent alleles detected and percent full profiles (n=3 per DNA input).

standard PCR. It was not surprising that AmpliTaq Gold Fast most closely resembled standard Identifier, given that AmpliTaq Gold polymerase was used in that amplification.

Precision: Precision of allele sizing was assessed based on multiple injections of positive control 9947A amplified using each of the four fast PCR methods and compared to that of standard Identifier. All assessments indicated acceptable levels of precision per manufacture recommendations (standard deviation <0.15; Figure 6).

Stutter assessment: For the detailed stutter analysis, n-4 stutter was the most frequent and accounted for 85% (SpeedSTAR) to 97% (KAPA2G) of all stutter peaks. Percent stutter (n-4) varied by amplification method (lowest from standard Identifier and highest from AmpliTaq Gold Fast) and locus (tended to be lowest at TH01 and TPOX and highest at D21S11, D3S1358, D2S1338 and D18S51) (Figure 7). Use of a global 20% n-4 stutter allowance for all loci is common practice for reference samples [6] and would work well for any of the developed fast PCR methods. It should be noted, however, that the maximum observed percent stutter (n-4) was above 20% for

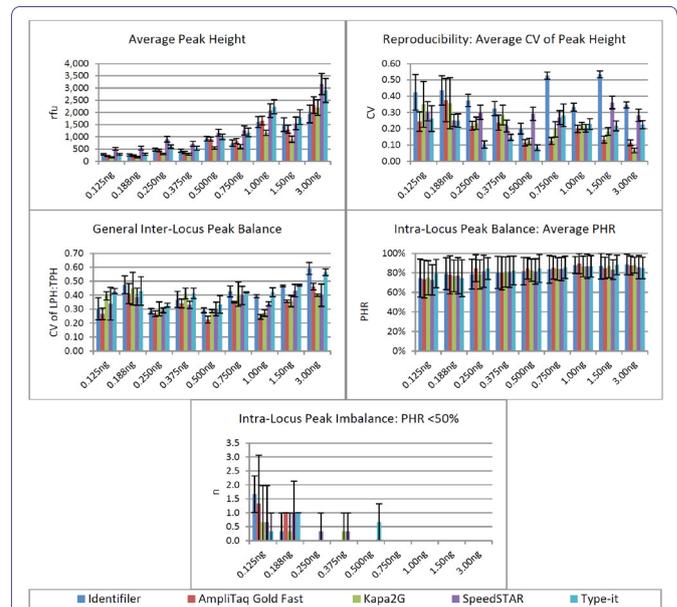


Figure 3: Peak Height Summary for Standard Identifier and Four Fast PCR Protocols.

Average peak height, reproducibility of peak height per allele (CV of PH), inter-locus peak balance (CV of LPH:TPH) and intra-locus peak balance/imbalance (average PHR and average number of PHR <50% per profile) are displayed for each DNA input (n=3 samples per DNA input).

all fast PCR methods, ranging from 20-26%. These were attributed to a single sample at locus D18S51. Comparatively, this sample exhibited an 18% stutter peak when amplified with standard Identifier.

Both n+4 and n-8 stutter occurred significantly less, often not occurring at many loci (data not shown). Average n+4 percent stutter ranged from 3% (standard Identifier, AmpliTaqGold Fast and SpeedSTAR) to 5% (KAPA2G and Type-it), whereas average n-8 percent stutter ranged from 1% (Type-it) to 2% (all other methods).

Optimization check: Twenty-five samples were processed using each of the four fast PCR methods, and the resulting profiles were compared to those obtained from standard Identifier amplification. Full profiles were obtained from 96% of the samples using each of the fast PCR methods, compared to 92% using standard PCR, with an average of 98% alleles detected using each of the fast PCR methods and 96% of alleles using standard PCR; all profiles exhibited concordant allele calls and no unexplained alleles were present. Inter-locus peak balance was assessed via the average CV of LPH:TPH and was <0.350 for all methods except fast PCR using Type-it (average 0.380). Intra-locus peak balance was assessed via average PHR, occurrences of PHR <50% and signs of greater imbalance due to the magnitude of allele separation and/or locus. All methods exhibited average PHR between 82.7% and 84.7%, and all methods exhibited at least one profile with a single PHR <50%. Standard and fast PCR with KAPA2G exhibited 4% of profiles (i.e., one sample) with a single PHR <50%, AmpliTaq Gold Fast and Type-it each exhibited 8% of profiles with PHR <50%, while SpeedSTAR exhibited 32% of profiles with PHR <50% for one or more loci. When examined for increased intra-locus imbalance based on the magnitude of allele base-pair difference and/or locus, each of the five methods exhibited statistically significant differences with regard to one or both of these criteria (two-way ANOVA, $\alpha=0.05$). However, when the data were further examined for correlation between PHR with either magnitude of allele difference or locus size, correlation was extremely weak

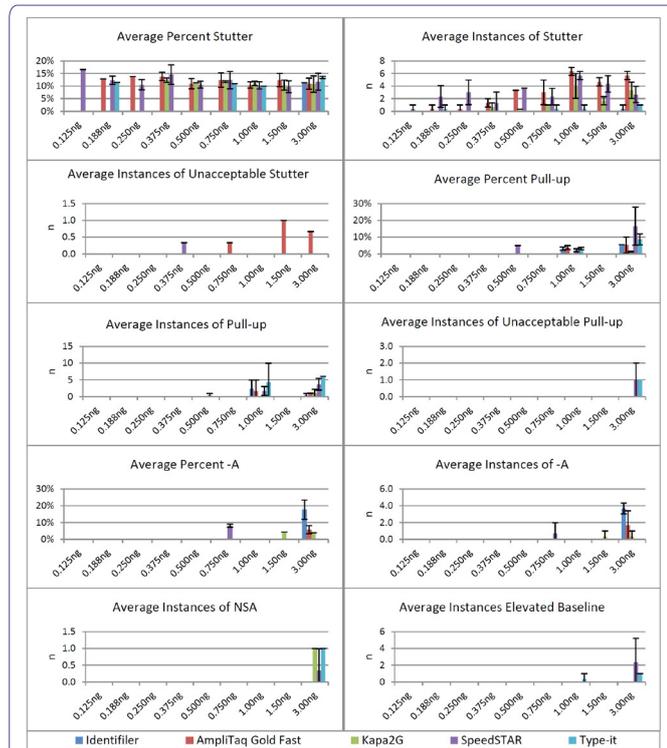


Figure 4: Artifacts for Standard Identifier and Four Fast PCR Protocols.

Average percent stutter (n=4), pull-up and -A are displayed, as well as average number of detected stutter (n=4), pull-up, -A, low-level NSA and elevated baseline per profile. Average number of unacceptable stutter (n=4) and pull-up (i.e., those >20% of the true allele) per profile also displayed (n=3 samples per DNA input).

(data not shown). Therefore, a decrease in PHR with regard to either an increase in the magnitude of allele repeat difference or an increase in locus size could not be substantiated for any of the amplification methods. Lastly, first pass success rates were assessed for each amplification method and ranged from 64% (SpeedSTAR) to 92% (KAPA2G), compared to 88% for standard Identifier (as well as AmpliTaq Gold and Type-it); all failing profiles were due to either allelic dropout or PHR <50%. See Figure 8 for representative profiles from the five low volume protocols (four fast and one standard).

When all aspects of these analyses were taken into account, KAPA2G™ Fast Multiplex PCR Kit demonstrated superior performance over the other fast PCR methods - primarily due to

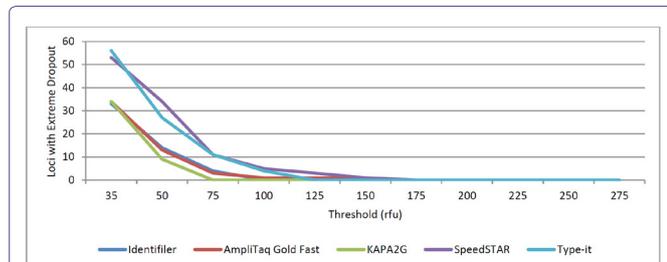


Figure 5: Stochastic Thresholds for Standard Identifier and Four Fast PCR Protocols.

Thresholds were established for each amplification method by determining the point at which heterozygous loci would not be mistaken for homozygous loci due to drop out of a single allele (n=447 to 522 loci for each amplification method).

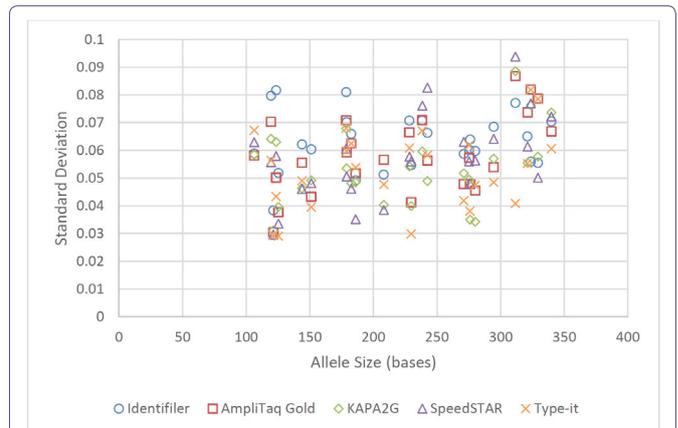


Figure 6: Precision of Allele Sizing for Standard Identifier and Four Fast PCR Protocols.

Precision was assessed via standard deviation for each allele from 9947A positive control DNA (for each amplification method, n=9 for each of the 26 alleles). The upper limit of acceptable standard deviation is 0.15, and all protocols exhibit values well below that point.

its large optimal DNA input range (0.250-1.50ng), low stochastic threshold (75rfu) and high first pass success rate (92%). Furthermore, it also exhibited the greatest reduction in amplification time (73%) and was one of the least expensive products (\$0.06 per 3µl reaction). For these reasons, it was chosen for future development of additional fast PCR protocols. However, it should be noted that the use of a thermal cycler other than a Veriti may result in a different product demonstrating superior performance over the others.

Conclusions

Low volume, fast PCR protocols for the Identifier primer set were developed using four commercial products, but KAPA2G proved to be the most successful of the products that were evaluated. Furthermore, KAPA2G even had a higher first pass success rate than standard Identifier using the same reaction volume, further demonstrating its suitability to produce high quality STR profiles from DNA reference samples.

But fast PCR is not all-perfect, especially when considering the different fast PCR products evaluated here. As has been demonstrated previously [1,5], percent stutter increases using each of the fast PCR protocols, as compared to that of standard PCR. However, use of a 20% global stutter filter or modification of the locus specific stutter thresholds in GeneMapper® ID should prevent excessive stutter peaks from being called by the software, which has already been demon

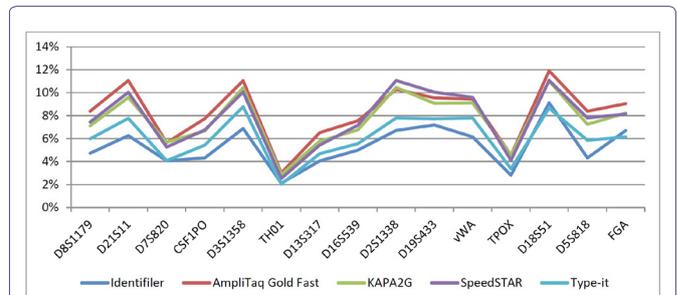
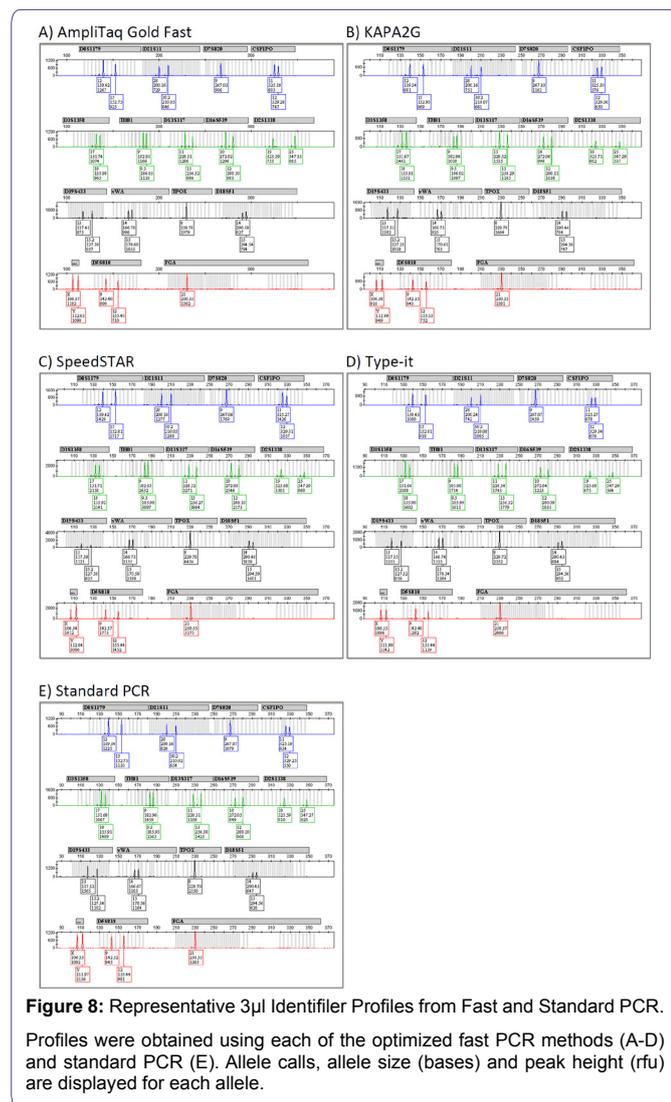


Figure 7: Percent Stutter (n=4) for Standard Identifier and Four Fast PCR Protocols.

Stutter is displayed by amplification method and locus (n=608 to 792 stutter peaks per method).



strated as an acceptable practice for reference DNA samples [6]. Vallone et al., (2008) reported more frequent occurrences of non-specific product formation for their 10µl Identifier fast PCR protocol [8], which was only observed during the optimization phase of this study and not for any of the optimized protocols. Fast PCR does slightly reduce allele peak height, but using KAPA2G™ Fast Multiplex PCR Kit peak height is more reproducible than using standard Identifier amplification (3µl reaction). Acceptable levels of intra- and inter-locus balance are obtainable using low volume, fast PCR, especially with KAPA2G. But for fast protocols presented here, slightly higher inter-locus imbalance was observed for all fast PCR compared to standard. Furthermore, the SpeedSTAR fast protocol frequently resulted in PHR <50%, which is highly undesirable.

This study also demonstrates that all of the fast polymerases evaluated have acceptable optimal amplifiable ranges for reference samples. KAPA2G has the widest optimal amplifiable range (0.250-1.50ng) compared to the other polymerases, especially to that of SpeedSTAR, which has the narrowest range (0.375-1.00ng). Comparatively, Foster and Laurin (2012) and Vallone et al., (2008) developed fast PCR protocols (25µl and 10µl, respectively) using the Identifier primer set with SpeedSTAR and PyroStart/SpeedSTAR, respectively, that had optimal input ranges of 0.2-1ng and 0.4-1ng

DNA [1,8]. It should be noted that the ranges between these studies are not directly comparable given the different quantification methods used, especially since that used in this study is not human specific.

Traditionally, most standard amplification protocols utilize a 4°C final hold, but this study demonstrates that a 25°C final hold is acceptable, as originally suggested by Foster and Laurin (2012) to prevent -A [1]. Using a higher temperature for the final hold does not have any adverse effects, though a reduction in -A formation may not be specifically seen (as was not in this study). However, it does result in a slightly shorter amplification (~1-2min shorter) and for some products, like AmpliTaq Gold Fast, results in an increase in peak height.

Fast PCR amplification was developed using the same thermal cycler (384-well Veriti) currently used in the laboratory selected for this project. Many laboratories are under budgetary constraints and cannot allocate funds for new and/or “fast” thermal cyclers, which are indeed costly. Therefore, it was a goal of this study to demonstrate to other laboratories that thermal cyclers that are commonly used in forensic DNA testing are suitable for fast PCR. Fast thermal cyclers can achieve shorter amplification times (as low as 19 min [2]) than the non-fast ones used here (43min to >1hr on the Veriti), but the need for such a short amplification may not be justified for a particular laboratory and, therefore, may not warrant such an expense.

Furthermore, this study set out to develop fast PCR protocols using a primer set that is commonly used in forensics in conjunction with a reasonably priced, commercially available fast polymerase. Again, this would demonstrate to other laboratories that there is not a need to have a specially concocted, home-brewed reaction or significantly increase reaction costs in order to achieve a shorter amplification process. KAPA2G™ Fast Multiplex PCR Kit is reasonably priced and resulted in a \$0.06/sample cost increase for 3µl amplifications; for laboratories using full 25µl reactions, per sample costs will increase by \$0.50, which could be a substantial amount depending on annual sample throughput. Despite having to purchase a fast PCR reagent in addition to the amplification kit, per sample amplification costs may actually remain the same or slightly decrease compared to the process utilized at Cellmark Forensics. Using their standard 3µl amplification process, AmpliTaq Gold® DNA polymerase is the limiting reagent for the Identifier amplification kit, and implementing the KAPA2G fast PCR protocol will eliminate the need to purchase supplemental AmpliTaq Gold® DNA polymerase. This benefit could offset the cost of KAPA2G, but the extent of which remains to be determined.

In summary, there are no added costs due to supplies, labor or instrumentation for the low volume, fast PCR amplification process presented here with KAPA2G. Increases to reagent costs may be as high as \$0.06/sample for 3µl reactions (or \$0.50 for 25µl), but will likely be less given the elimination of the need to purchase supplemental AmpliTaq Gold® DNA polymerase that was necessary for standard amplification. Furthermore, KAPA2G fast PCR amplification results in a decrease of ~2hr of instrument usage. All-in-all, this study has demonstrated the development of robust, low volume fast PCR protocols for buccal samples using non-fast thermal cyclers with little to no increase in per sample costs.

Future Studies

This was the first step towards developing low volume (3-6µl), fast PCR protocols for various primer sets commonly used in the forensic community using non-fast thermal cyclers. Now that the KAPA2G™

Fast Multiplex PCR Kit has demonstrated its suitability for low volume, fast PCR for DNA reference samples, future studies will include optimizing and validating a variety of primer sets commonly used in the forensic community that do not already include a fast polymerase - for example, the AmpF ℓ STR \circledR Identifiler \circledR Plus PCR Amplification Kit and PowerPlex \circledR 16 HS System primer sets. Coupling these protocols with non-fast thermal cyclers like the Veriti and GeneAmp \circledR PCR System 9700, as well as testing them with a variety of reference sample types - including buccal swabs, buccal collectors, and blood cards - should also be pursued to make low volume, fast PCR more versatile for DNA reference samples.

Acknowledgements

We would like to thank Takara Bio, Kapa Biosystems, Applied Biosystems and QIAGEN for donating reagents for this study.

Conflicts of Interest

At the time this research was conducted, Catherine Connon and Aaron LeFebvre were employees of Cellmark Forensics, the sister lab to Bode Technology (now collectively known as Bode Cellmark Forensics). Reagents were donated for evaluation by several manufacturers (Takara Bio, Kapa Biosystems, Applied Biosystems and QIAGEN), but did not result in bias.

Role of Funding Source

This project was funded by Cellmark Forensics, a LabCorp Specialty Testing Group. Additional reagents were donated by Takara Bio, Kapa Biosystems, Applied Biosystems and QIAGEN.

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