Analysis of Sowing Quality of Sugar Beet Seeds Before and After Sowing by Pneumatic and Mechanical Seed Meter

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Abstract
A new pneumatic and mechanical seed meter with a peripheral arrangement of cells and passive appliance for removing excess seeds by centrifugal method is suggested. The method allows increasing circular velocity of the sowing disc and matching its velocity with the translational velocity of the seed drill. A working hypothesis is proposed in which the capture of seeds and their transportation to the discharge zone occurs with the help of a shoulder, which securely holds the seeds in the cell. However, the design of the seed disc with the blade could damage the seed during operation of the seed drill. The effects of the operating chamber and its subsequent transportation to the discharge zone. In order to check the sowing properties of sugar beet seeds during sowing. In order to check the sowing properties of sugar beet seeds before and after sowing, the proposed seed meter determined the energy of seed germination, similarity and viability. The obtained results proved that the mechanical interaction of the structural elements of the seed meter does not affect the sowing quality of sugar beet seeds.

Keywords: Pneumatic & mechanical seed meter; Sowing; Sugar beet seeds; Germination energy; Seeds viability

Introduction
World sugar production is about 200 million tons, about 70% of which is made from sugar cane and 30% from sugar beets. Despite global trends to reduce sugar consumption and sugar beet cultivation, Ukraine is in the top ten producers of root crops and sugar [1,2].

Sugar beets productivity is directly proportional to the mass of roots and their sugar content. To a large extent, the productivity of root crops and their sugar content depend on a balanced nutrition of sugar beets throughout the growing season. Thus, precision sowing of seeds is a primary condition for obtaining evenly spaced plants with sufficient nutrition and development. The key to obtaining even sprouts, and later a good harvest is the uniformity of sowing seeds and, as a consequence, the uniformity of its location in the row [3,4].

Materials & Methods
In order to increase the efficiency of precision seeding, Central Ukrainian National Technical University developed a prototype section of a new pneumatic and mechanical seed meter for precision seeding of row crops [7,8-10].

The main feature of the seed meter (Figure 1) is the use of a sowing disc with a peripheral location of cells, behind which on its inner surface there are blades for the forced capture of seeds by the disc in the operating chamber and its subsequent transportation to the discharge zone.

A passive appliance in the form of a cavity into which excess seeds fall and, separating from the disc, return to the filling zone was made. It is located in the upper part of the cylindrical surface of the housing. The appliance allows extracting excess seeds from the cells of the sowing disc.
In the lower part of the surface of the housing there is a seed hole which provides free fall of seeds to the furrow.

![Figure 1: Suggested pneumatic and mechanical seed meter.](image)

1 – seeding disc; 2 – cell; 3 – blade; 4 – driving shaft; 5 – housing; 6 – seeds exit; 7 – passive appliance for extracting excessive seeds; 8 – vacuum chamber; 9 – seeds;

a – drawing; b – three-dimensional model of the section of the sowing disc.

The proposed design of the pneumatic and mechanical disc seed meter eliminates its main shortcomings. It improves conditions and increases the reliability of the process of filling the seed disc cells. It also increases the efficiency of extracting excess seeds and the reliability of cell release in the sowing area. This provides a constant point of discharge of seeds from the sowing disc and equal trajectories of their flight to the furrow. Thus, it has a positive effect on the uniformity of distribution of intervals among seeds in the furrow.

Therefore, the proposed pneumatic and mechanical seed meter provides simultaneous increase in circular velocity of the sowing disc cells and significant reduce of pressure in the vacuum chamber, which will increase technological efficiency and productivity of the seed meter and reduce energy consumption of the sowing process. Thus, it is now possible to align the seed meter velocity with the circular velocity of the seeding disc cells (rate of rotation) without any productivity loss.

With increasing circular velocity of the sowing disc cells of the pneumatic and mechanical seed meter, seeds may be damaged by the elements of its construction. To confirm the absence of damage of the seeds by the elements of the seed meter, the sowing properties of sugar beet seeds were tested before and after sowing.

In the course of sowing with the help of the pneumatic and mechanical seed meter there was a transparent port made in the aft part of the housing in order to conduct photo and video registration of the research (figure 2). The analysis of the photos clearly shows that a seed in the cell does not rotate on its axis. The seed is captured in the sowing disc cells by the blades, makes a circular movement and gets to the discharge zone.

However, in order to ascertain that the suggested design of a pneumatic and mechanical seed meter with a peripheral arrangement of cells and specific cell shape with a blade for good seed capture in the seed chamber is appropriate, agronomic indicators of seed quality were studied.

So, we can disprove the hypothesis about mechanical damage to seeds caused by seed meter elements. The most influential agronomic indicators of seed quality include seed germination energy and similarity [11].

The method of M. Firsova was used to determine similarity [12–14]. Selected seeds to determine similarity (four samples of 100 seeds) were laid for swelling in water with the temperature of 30°C for four hours. The water level was 1...2 cm above the seed surface. At the end of the swelling period, the seeds were removed and laid in moist sand. Before laying, the sand was leveled and compacted. The seeds were pressed into the sand along with its surface at the same distance from each other and covered with a layer of gauze and a layer of sand 0.5…1.0 cm thick. The upper layer of sand was also compacted. Germination of sugar beet seeds took place indoors at the temperature of 20°C for 30 hours, and then at 30°C for two days. To count the germinated seeds, a layer of sand was removed together with gauze.

Counting of germinated seeds was performed in two terms:
- first time in 4 days to determine the germination energy.
- second time in 10 days to determine similarity.

Germination energy was expressed as the percentage of the ratio of seeds that germinated over certain period to the total number.

Ungerminated seeds were considered those in which by the end of the period of determining the similarity, the stem consisted of one sprout, and the root did not develop definitively or developed sick, rotten.

At the end of the period of determining similarity and germination energy, the average of four samples was determined.

If the deviation was greater than the allowable, the percentage of germination energy and similarity was determined by three samples. And if deviations were found in two samples, the germination energy and similarity were determined by re-germination.

Viability was determined by V. Ivanov’s method [15,16]. Two samples of 100 seeds per sample were taken and soaked in water at room temperature (18°C…23°C) for 10-11 hours. The swollen seeds were partially dried on filter paper. Then with a sharp blade each seed was cut in half. Only one half of each seed was taken for dyeing and immediately placed into a glass of water, preventing it from drying out. After cutting the seeds, they were washed to remove the remnants of torn tissue from the cut surface. 5 ml of 0.1% solution of acid magenta was poured into the container with the seeds, gently shaken to remove the bubbles and the seeds were left for 10-15 minutes. The solution was then drained, and the seed halves were placed on filter paper and examined.

Viable seeds were all halves with unpainted embryo, non-viable were all seeds with partially or completely colored embryo. The percentage of viable seeds was set as the arithmetic mean of the two samples.
Two groups of containers with seed samples of sugar beet hybrids “before sowing” (not sown) and “after sowing” (those that were sown) were used for research (Figure 3).

CavosN-Type hybrid from Strube Ukraine GmbH was used for sowing. This is a monoecious diploid hybrid. This is an early production variety with high sugar content, productivity and high purity of juice. The hybrid is resistant to cercosporosis, rhizomania and rhizoctonia. Root crops are of the same shape and size, suitable for mechanized harvesting and easy digging out. The average productivity of root crops is 75.5 t/ha, sugar content is 19.04% [17].

Results & Discussion

Experimental studies for sugar beet seeds before and after sowing showed the following results:
- for germination energy $E_1 = 94\%$, $E_2 = 93\%$.
- for similarity $C_1 = 98\%$, $C_2 = 98\%$.

This indicates that sowing sugar beet seeds by the pneumatic and mechanical seed meter with a peripheral arrangement of cells fully meets the requirements of DSTU 2153:2006 “Sugar beets” [4] (Figure 4).

Comparative analysis of sowing properties of sugar beet seeds before and after sowing showed that the developed pneumatic and mechanical seed meter performs technological process in accordance with agronomic requirements and the impact of its operation on germination energy and seed similarity is insignificant.

Experimental studies have shown that the average value of viability of sugar beet seeds before and after sowing with a pneumatic and mechanical seed meter with a peripheral location of cells is 99% (Figure 3).

Thus, the viability of sugar beet seeds before and after sowing does not differ. That is, the mechanical interaction of seed material with the structural elements of the seed meter does not have negative consequences and does not reduce the viability of seeds.

The results show that the sown material is suitable for further use in accordance with existing agronomic requirements [18].

Conclusion

Based on the experiments, the hypothesis of no damage to sugar beet seeds by structural elements of the pneumatic and mechanical seed meter with increasing circular velocity of the sowing disc cells proved to be true.

Experiments to verify the degree of damage to sugar beet seeds by operating parts of the pneumatic and mechanical seed meter found that the loss of germination energy after sowing is 1%, similarity is 0% and viability is 0%, which shows that sowing process of the proposed seed meter meets the requirements of DSTU 2153:2006 “Sugar Beets”.

Thus, it is now possible to align the seed meter velocity with the circular velocity of the seeding disc cells without any productivity loss. This means that the increased seed drill velocity with the suggested seed meter enables higher productivity, better quality technological process and given sowing accuracy.

References


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